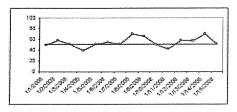
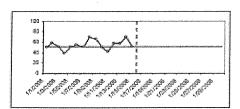
### **Procedure for Interpreting Run Charts**

## Testing a Change with a Run Chart

1. Plot the baseline



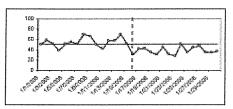
2. Extend the median & begin the test



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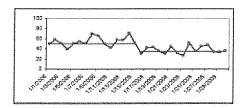
# Testing a Change with a Run Chart

Continue to plot data following the change



4. Apply the rules

If there was a signal, re-plot with new median

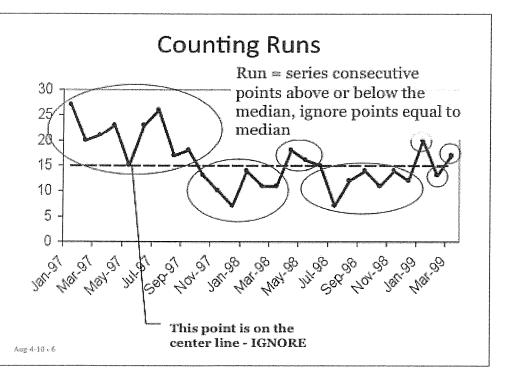


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### A Run

- A run is a sequence of consecutive points which all lie on the same side of the line
- · Ignore points exactly on the line!

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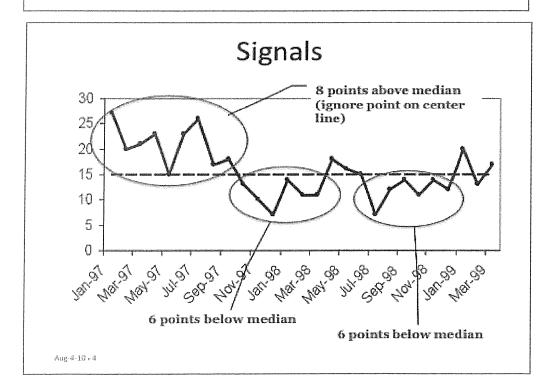


#### **Run Charts Decision Rules**

Signals of an effective change:

- Shift 6 or more consecutive points above or below the median
- Trend 5 or more consecutively increasing or decreasing points
- Runs Are there too many or too few for just common cause variation?
- Astronomical Point A dramatically different value

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## How Many Runs?

- How many runs should we expect if the values all come from the same unchanged process with the baseline median?
- If there are fewer runs (or more), we have a signal that our change has made a difference in the process.
- Use the table on the following slide to determine expected number of runs.

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### **Expected Runs Table**

Count USEFUL values only - ignore those equal to the median!

If there are no signals in the data, how many runs would we expect to see?

If too few, then a signal that change was effective.

| الاستستانات إضاعتكم ويردا بتترابي                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | خنفط فللشاء التلقت فتشاف بالمالي وحادي | ليسم ويستفينة وجورات لايستو متعتب وتحاوطني |
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