

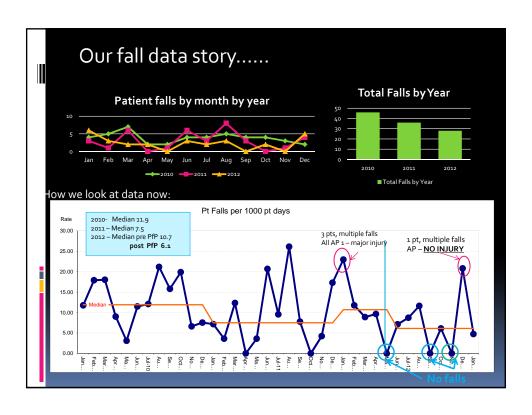
Questions?

- How many of you currently use run charts?
- How many of you can create a run chart?
- How many of you currently use your run chart to tell your "QI" story?
- How many of you know if a run chart is the appropriate chart to use?



Objectives

- Why run charts
- Basics of run charts
- Easy tools for creating run charts
- Interpretation of run charts



Why run charts??????

"Why run charts?"

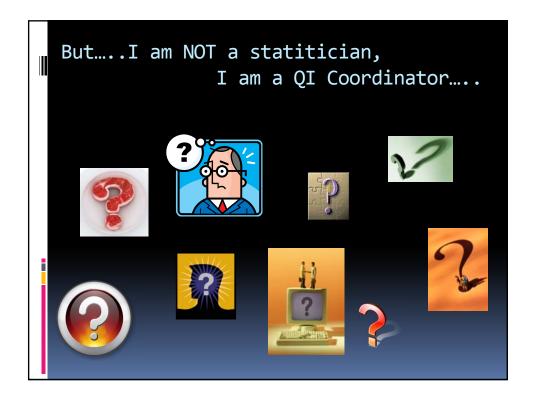
- Helps you track over time
- Clearly illustrates improvement (or not)
- Helps you determine if you met your goal/aim
- Gives you direction
- Helps you identify variation
- Helps you understand.....
 - Variation

Aggregated data presented in tabular formats or with summary statistics

will not

help you measure the impact of process improvement efforts.

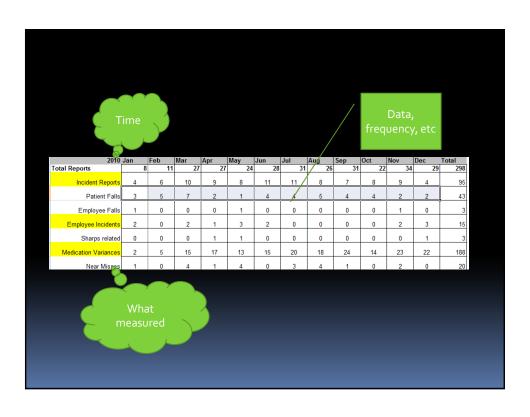
Aggregated data can only lead to judgment, not improvement. (IHI)

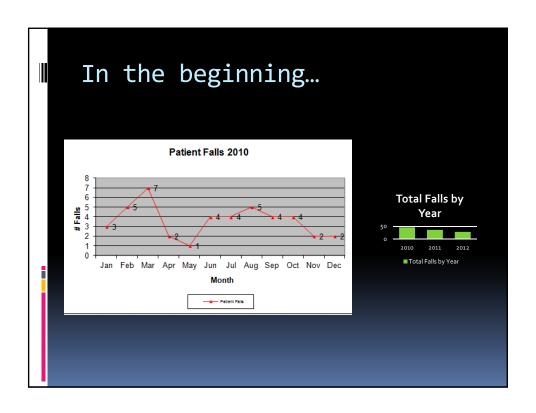


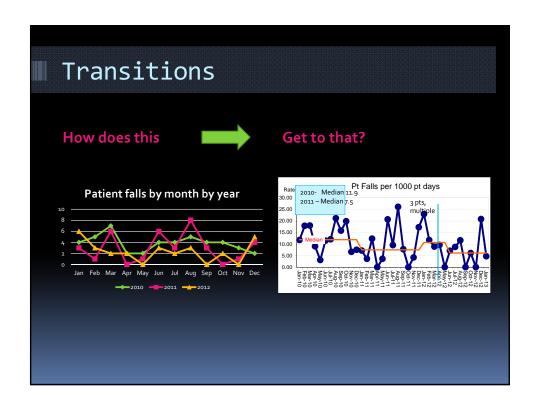
Basics of run charts

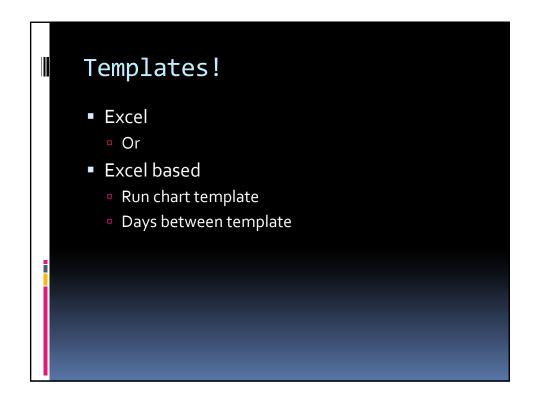
- Data 15 or more points
- Draw the vertical and horizontal axis
- Label the axis
 - Y is up and down and is number being measured or rate or percent...
 - X is time or sequence for data collected

- Plot data
- Draw lines to connect dots
- Calculate the mean or median and draw it in
- Title the chart
- Add a goal line
- Annotate the chart

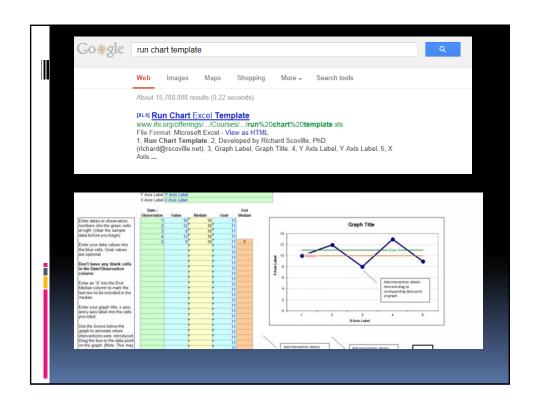


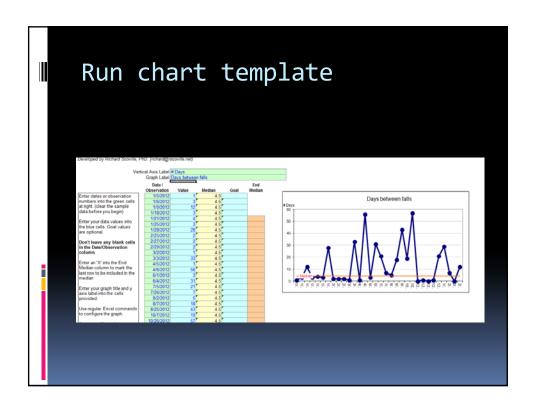














Why run charts?

- They help you focus on the 1
- They give you credit for work that is done
- They help you see the "run"

Interpretation of run charts

- A phenomenon will be said to be controlled when, through the use of past experience, we can predict, at least within limits, how the phenomenon may be expected to vary in the future"
 - Dr. Walter Shewhart Economic Control of Quality of Manufactured Product 1931



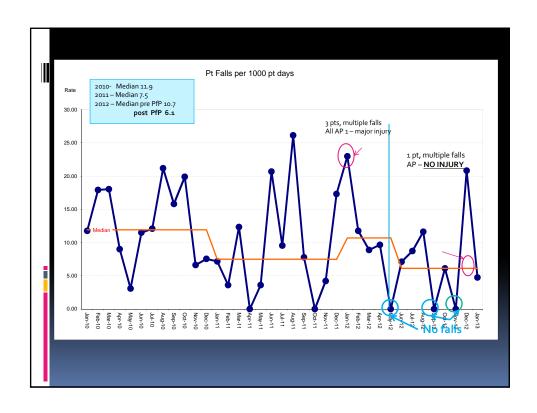
Understanding variation

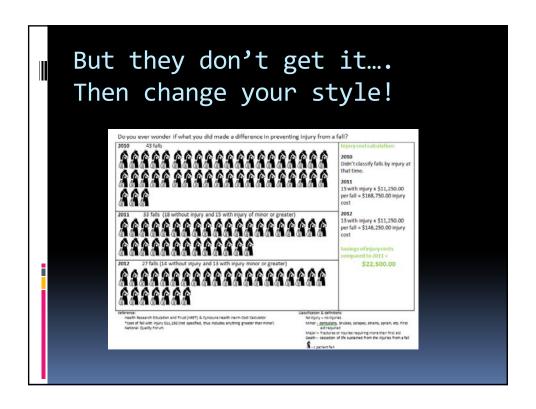
Common Cause

- Inherent to the process (part of design)
- Is due to regular, natural, ordinary causes
- Affects all of the outcomes of the process
- Results in a stable process that is predictable
- Also known as random or unassigned variation

Special Cause

- Due to irregular or unnatural causes that are not inherent in the process
- Affect some but not necessarily all aspects of the process
- Result in an unstable process that is not predictable
- Also known as non-random or assignable variation







References & Sources:

- Institute for Healthcare Improvement found at www.ihi.org
- Run chart template:

http://www.ihi.org/knowledge/Pages/Tools/Run Chart.aspx

